# Alex Zena

Mechanical Engineer · Boston, MA

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#### WORK EXPERIENCE

#### **Mechanical Engineer II**

#### Vicarious Surgical, Inc.

- Overhauled the rotary joint sensing design on a novel 9 DoF robotic arm by developing custom multilayer stacks through photochemical machining, increasing joint sensing resolution by 400%
- Created multiple design iterations of rotary joint parts while working with vendors to optimize for manufacturability, eventually releasing the parts, their GD&T drawings, and test procedures in Arena QMS
- Designed arm wrist parts for ultrasonic welding and injection molding to decrease assembly time and cost
- Managed the BoM and top level assembly of a 200+ part surgical instrument
- Designed an iteration of arm wrist parts optimized for injection molding that utilized ultrasonic welding
- Architected a camera thermal test that integrated 8+ thermocouples with Python to correlate internally measured temperatures with external temperatures and understand the thermal gradients across the camera
- Redesigned a camera video pipeline test box to be easily mass produced using sheet metal fabrication, drastically reducing lead times and assembly steps, as well as making it compatible with EMC testing
- Created a 3D force visualization script in Python using Matplotlib to analyze forces acting on the instrument
- Designed custom arm subassembly test fixtures to isolate features on the arm prone to failure, permitting more iterative design on the arm without requiring a full arm to run testing

#### **Junior Machinist**

#### Northeastern University Machine Shop

- Fabricated parts using CNC (HSMWorks) and manual machines to support over 100+ parts requests per semester
- Designed and manufactured custom tooling holders to reduce setup times
- Utilized multiple work coordinate systems (WCS) to reduce cycle time from 2 minutes to 15 seconds

#### **Reliability Engineering Co-op**

#### MKS Instruments. Inc.

- Performed highly accelerated life testing on mass flow controllers in temperature and vibration chambers, verifying product performance specifications and writing a life testing report
- Streamlined arduous data entry by using Python scripts to aggregate raw data into Excel spreadsheets, decreasing routine data entry time

### PROJECTS\_

#### **Integration Lead & Treasurer**

#### Northeastern University Mars Rover Team (NUROVER)

- Collaborated with Northeastern students to build a 50kg Mars rover to compete in the University Rover Challenge
- Implemented an imitative haptic controller for the rover arm shaped as a scaled-down model of the arm to increase operator intuition of arm location, resulting in significantly more dextrous control of the arm
- Designed a sheet metal rover frame that increased internal surface area by 34% and decreased weight by 17%

# EDUCATION

#### Northeastern University

#### Bachelor of Science in Mechanical Engineering · GPA: 3.90

- Honors and Awards: Graduated summa cum laude, Dean's Scholarship, Dean's List (Fall 2019 Spring 2023)
- Relevant Courses: ME Capstone, CFD, Robot Mechanics and Controls, ME Design, Controls, Materials

# SKILLS\_

Engineering SolidWorks (CSWA), GD&T, SolidWorks Simulation, MATLAB, ANSYS Fluent, Fusion 360, Excel Fabrication 3D Printing (FDM & SLA), CNC (Mill & Lathe), Manual (Mill & Lathe), Waterjetting, Laser Cutting Languages Python, MATLAB, HTML / CSS, PHP, C

#### Boston, MA

#### September 2021 - May 2023

January 2021 - June 2021

# Boston, MA

#### September 2019 - Present

# Boston, MA

#### September 2019 - May 2023

# Waltham, MA

#### January 2022 - Present

Andover, MA